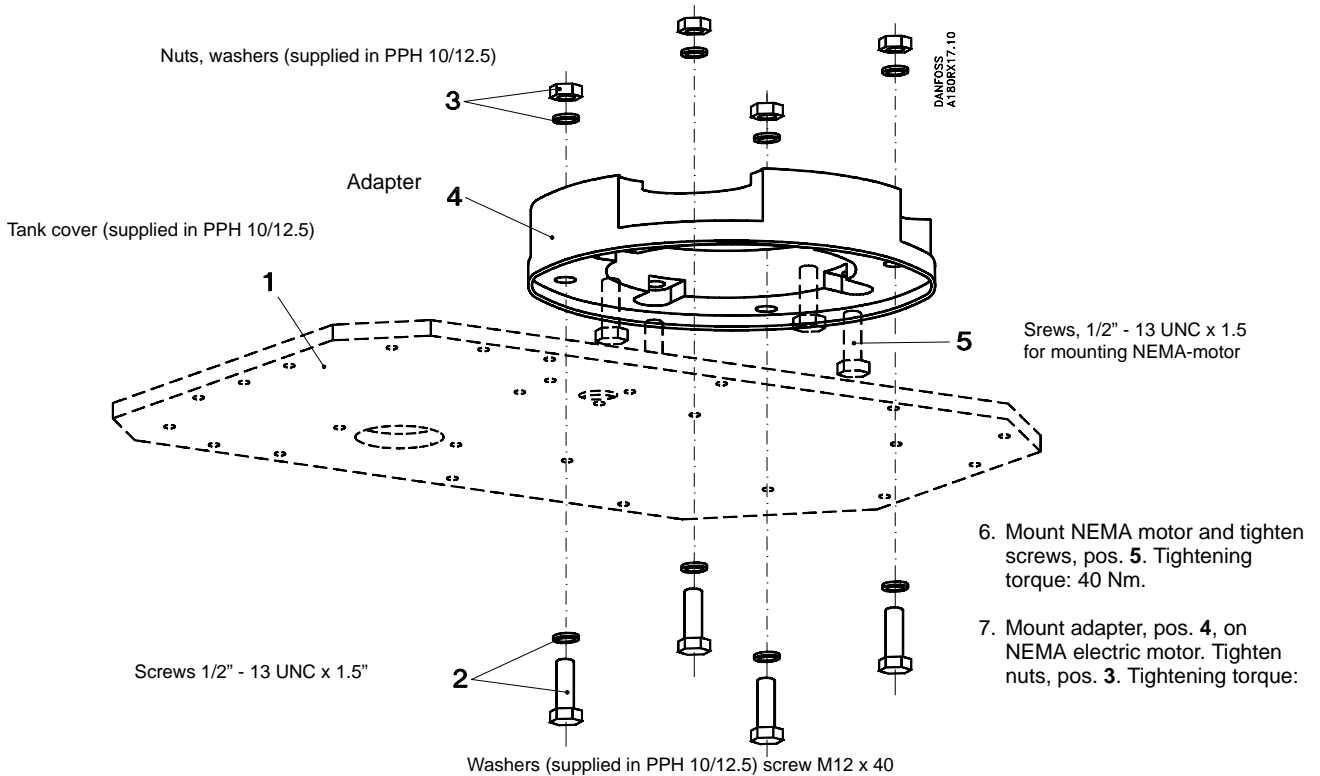


INSTRUCTIONS

Installation of NEMA 184 T + 215T motors

180R9030

180R9030



1. Remove tank cover, pos. 1.
2. Remove transport cover and coupling for IEC motor.
3. Remove screws, pos. 2.
4. Mount kit using screws, pos. 2. Tightening torque: 75 Nm.
5. Mount and secure NEMA coupling on electric motor and pump shaft. Tightening torque: 2 Nm.
6. Mount NEMA motor and tighten screws, pos. 5. Tightening torque: 40 Nm.
7. Mount adapter, pos. 4, on NEMA electric motor. Tighten nuts, pos. 3. Tightening torque: 40 Nm.

Note!

When mounting the adapter it must not be forced into position. Guide it into position to ensure that the coupling and recess engage correctly before tightening the screws.

8. Mount coupling, either pos. 6 or 7, depending on which type of NEMA motor is used. Also mount flange + motor on tank cover.
9. Mount tank cover on tank, tighten screws. Tightening torque: 2.5 Nm.